

**SAFETY DATA SHEET****SEPIMAX ZEN****Section 1. Identification**

Product trade name : SEPIMAX ZEN
Product code : 80682Q
Material uses : Thickening agent. Manufacture of cosmetics. Stabilizer for cosmetic active ingredients.

Relevant identified uses of the substance or mixture and uses advised against

Supplier : SEPPIC SA
Paris La Défense
50 boulevard National
CS 90020
92257 La Garenne Colombes Cedex - France
Phone: +33 (0)1 42 91 40 00
Fax: +33(0)1 42 91 41 41

e-mail address of person responsible for this SDS : MSDSinfo.SEPPIC@airliquide.com

Emergency telephone number (with hours of operation) : 1-800-424-9300; INTNL: 1-703-527-3887

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : COMBUSTIBLE DUSTS

Hazards not otherwise classified : None known.

GHS label elements

Signal word : Warning

Hazard statements : May form combustible dust concentrations in air.

Prevention : Not applicable.

Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

Supplemental label elements : Keep container tightly closed. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Prevent dust accumulation.

ADDITIONAL INFORMATION

Storage : STORE UNDER COVER. Store in tightly-closed container. Keep container dry.

Section 3. Composition/information on ingredients

Substance/mixture : Mono-constituent substance
Product description : Synthetic copolymer
INCI Name: : POLYACRYLATE CROSSPOLYMER-6

Ingredient name	Identifiers	%
Polyacrylate crosspolymer-6	-	80 - 100
2-methylpropan-2-ol	200-889-7	1 - 5

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Section 3. Composition/information on ingredients

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the eyes.
- Inhalation** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
irritation
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical powder.
- Unsuitable extinguishing media** : Avoid high pressure media which could cause the formation of a potentially explosible dust-air mixture.

Specific hazards arising from the chemical : May form explosible dust-air mixture if dispersed.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing dust. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing dust. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Typical static discharges precautions** : Low ignition sensitivity.
Ensure that the equipment is adequately grounded.

Conditions for safe storage, including any incompatibilities

☒ Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use. STORE UNDER COVER. Store in tightly-closed container. Keep container dry.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Polyacrylate crosspolymer-6	None.
2-methylpropan-2-ol	<p>OSHA PEL 1989 (United States, 3/1989). TWA: 100 ppm 8 hours. TWA: 300 mg/m³ 8 hours. STEL: 150 ppm 15 minutes. STEL: 450 mg/m³ 15 minutes.</p> <p>ACGIH TLV (United States, 4/2014). TWA: 100 ppm 8 hours. TWA: 303 mg/m³ 8 hours.</p> <p>NIOSH REL (United States, 10/2013). TWA: 100 ppm 10 hours. TWA: 300 mg/m³ 10 hours. STEL: 150 ppm 15 minutes. STEL: 450 mg/m³ 15 minutes.</p> <p>OSHA PEL (United States, 2/2013). TWA: 100 ppm 8 hours. TWA: 300 mg/m³ 8 hours.</p>

- Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 8. Exposure controls/personal protection

- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. If operating conditions cause high dust concentrations to be produced, use dust goggles.
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Ensure an MSHA/NIOSH-approved respirator or equivalent is used. (APF 10).

Section 9. Physical and chemical properties

Appearance

- Physical state** : Solid. [Powder.]
- Color** : White to slightly colored.
- pH** : 3 to 6 [Conc. (% w/w): 2%]
- Flammability of the product** : Non-flammable.
- Relative density** : 0,23 [not tapped]
- Water solubility (g/l)** : \approx 2 g/l
- Granulometry** : <2 mm : 98% ; <150 μ m : 25% ; <80 μ m : 7%

Dusts physical data

- Minimum ignition energy** : 200 to 300 mJ
- Explosion severity (Kst)** : 194 bar.m.s⁻¹
- Explosion class** : ST 1

The information presented in this section does not serve as specifications.

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Conditions of instability** : Avoid increased storage temperature. Keep away from oxidizing agents.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Prevent dust accumulation.
- Incompatible materials** : Reactive or incompatible with the following materials:
oxidizing materials
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Test	Dose	Exposure
2-methylpropan-2-ol	LC50 Inhalation Gas.	-	14100 ppm	4 hours
	LD50 Oral	-	2733 mg/kg	-

Conclusion/Summary : Not classified as dangerous (By analogy.)

Irritation/Corrosion

Conclusion/Summary :

Skin : Non-irritating to the skin.

Eyes : Not categorized.

Sensitization

Conclusion/Summary :

Skin : Non-sensitizer to skin. (By analogy.)

Mutagenicity

Product/ingredient name	Test	Experiment	Result
SEPIMAX ZEN	OCDE 471	Experiment: In vivo Subject: Bacteria	Negative

Conclusion/Summary : No mutagenic effect.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
2-méthyl-2-propanol	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : Not available.

General : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

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Section 11. Toxicological information

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Polyacrylate crosspolymer-6 2-methylpropan-2-ol	140153,8 2733	N/A N/A	723076,9 14100	N/A N/A	N/A N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Test	Species	Exposure
2-methylpropan-2-ol	Acute EC50 5504000 µg/l Fresh water	-	Daphnia - Daphnia magna	48 hours
	Acute LC50 6410000 µg/l Fresh water	-	Fish - Pimephales promelas	96 hours
SEPIMAX ZEN	Acute EC50 >100 mg/l Fresh water	OCDE 201	Algae	72 hours

Conclusion/Summary : Not classified as dangerous

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
SEPIMAX ZEN	OECD 302B (Zahn-Wellens/ EVPA test)	79 % - Inherent - 28 days	50 mg/l DOC	200 mg/l Activated sludge

Conclusion/Summary : The copolymer is inherently ultimate biodegradable.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
SEPIMAX ZEN	-	-	Inherent

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
2-méthyl-2-propanol	0,4	5,01	low

Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may

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Section 13. Disposal considerations

contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	☒	☒	-	☒	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.
Additional information	-	-	-	-	-

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Clean Air Act Section 112 : Not listed

(b) Hazardous Air
Pollutants (HAPs)

Clean Air Act Section 602 : Not listed
Class I Substances

Clean Air Act Section 602 : Not listed
Class II Substances

DEA List I Chemicals : Not listed
(Precursor Chemicals)

DEA List II Chemicals : Not listed
(Essential Chemicals)

EPA signal word : ☒ Not available.

SARA 302/304**Composition/information on ingredients**

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : ☒ COMBUSTIBLE DUSTS

Composition/information on ingredients

Name	%	Classification
☒-methylpropan-2-ol	1 - 5	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

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Section 15. Regulatory information

SARA 313

	Product name	%
Form R - Reporting requirements	2-methylpropan-2-ol	1 - 5
Supplier notification	2-methylpropan-2-ol	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Massachusetts :
 New York : None of the components are listed.
 New Jersey : The following components are listed: tert-BUTYL ALCOHOL; 2-PROPANOL, 2-METHYL-
 Pennsylvania : The following components are listed: 2-PROPANOL, 2-METHYL-

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

Not listed.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	1	0
Flammability	3	
Physical hazards	0	

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification
COMBUSTIBLE DUSTS	Expert judgment

History

Date of printing : 09/12/2020
 Date of issue/Date of revision : 09/12/2020
 Date of previous issue : 02/12/2019
 Version : 2

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Section 16. Other information

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

References : Not available.

☑ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this document is provided as a guideline; it is based on the extent of SEPPIC's knowledge regarding the product on the date indicated above. It applies to the product as is, in conformity with the specifications provided by SEPPIC*.

Should the product undergo chemical transformation or be combined or mixed with other substances, it is the sole responsibility of the user to ensure that no new danger appear. Given that the use of this information is beyond the control of SEPPIC*, SEPPIC* provides no warranty, whether express or implied, and assumes no responsibility, regarding the use of this information and of the user's product.

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